

ARAUCOPLY

Grades on Face / Back faces

An Grade

- Sanding: Sanding quality, 150 Grit.
- Appearance: High quality solid face, normally clear.
- Repairs: Boat type patches or synthetic repairs are not allowed.
- Discoloration: Discoloration attributable to lumber is allowed.
- Knots: Loose and tight knots up to 10mm wide are allowed, only if they are repaired with wood-based putty.
- Cracks and Splits: Unrepaired cracks and splits are allowed up to 1mm wide if the length does not exceed 100mm.
- Wood based putty repairs are allowed with a maximum width of 1mm and unrestricted length; 2mm if the length is less than 300mm; and one repaired crack 2mm wide if the length is less than 500mm.
- Gum Streaks: Gum streaks are allowed if they are sound and light colored.



Grade : AN
Repair : No Defects



A Grade

- Sanding: Sanding quality, 150 Grit.
- Appearance: High quality solid face, normally clear.
- Repairs: Allows up to 6 boat type patches, 6 synthetic repairs and wood-based putty repairs.
- Discoloration: Discoloration attributable to lumber is allowed.
- Tight Knots: Tight knots are allowed up to 5mm wide, with presence of small inner cracks.
- Cracks and Splits: Cracks and splits repaired with wood-based putty are allowed up to 1mm wide and unrestricted length; 2mm if length is no more than 300mm, and one repaired crack 2mm wide if the length is less than 500mm.
- Synthetic Repairs: No more than 4 cracks and splits repaired with polyurethane up to 6mm wide and 1000mm length are allowed.
- No more than 6 router type synthetic repairs are allowed with the following distribution: 6 repairs up to 10mm wide and 100mm length; 1 repair up to 50mm wide and 100mm length; 1 repair up to 10mm wide and 300mm length. In total, A grade allows up to 6 synthetic repairs.



Grade : A
Repair : Boat patch



Grade : A
Repair : Synthetic



B Grade

- Sanding: Sanding quality, 150 Grit.
- Appearance: High quality solid face, normally clear.
- Repairs: Up to 8 synthetic repairs and wood-based putty repairs are allowed.
- Unlimited boat type patches.
- Discoloration: Discoloration attributable to lumber is allowed and slight stains caused by fungi.
- Tight Knots: Occasional tight knots are allowed up to 25mm wide, with presence of small internal cracks.
- Cracks and Splits: Unrepaired cracks and splits are allowed up to 1mm wide and unrestricted length; and
- wood-based putty repairs are allowed up to 3mm wide and unrestricted length.
- Synthetic Repairs: No more than 6 cracks and splits repaired with polyurethane up to 6mm wide and unrestricted length are allowed. No more than 8 router type synthetic repairs are allowed with the following distribution: 8 repairs up to 10mm wide and 100mm length; 4 repairs up to 50mm wide and 100mm length; 2 repairs up to 10mm wide and 300mm length. In total, B grade allows up to 8 synthetic repairs.



Grade : B
Repair : Synthetic, multiple



Grade : B
Repair : Synthetic, small

